



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D204-618-011GB
Job Sheet 194903



Part No: D204-618-011GB

Job Qty: 1 pcs

Part Name: Heli-Access-Step™ - High Gear, Fits LH or RH, Gloss Black



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/9/19

Job Tracking No:

Due Date: 6/7/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: IIN-D204-618 REV.B/ DSI9325 REV.A IPP Rev:A 19.05.09 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Rework Startup	1 pcs	6/7/19	6/7/19	0.00	0.00	Powdercoat - 1		BEFB19-05-15
100	Rework - 2 - B4B	1 pcs	6/7/19	6/7/19	0.00	0.00	QC 3 - 13		
110	Packaging 1 - Pick Kit	1 pcs	6/7/19	6/7/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		

DAS
19
9-09

				Packaging 1 - 30	
				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
120 QC 4	1 pcs	6/7/19	0.00 0.00	QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	JRB
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
130 Packaging 3-1 - Stock - B4B	1 pcs	6/7/19	0.00 0.00	Packaging 3 - 1 - B4B	JRB
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	6/7/19	0.00 0.00	DC - 1 - B4B	DAG 21 JUN 06 2019
				DC - 2 - B4B	9-59
140 QC 21 - FG	1 pcs	6/7/19	0.00 0.00	QC 21 - FG - 21	DAG 21 JUN 06 2019
				QC 21 - FG - 70	9-59
				QC 21 - FG - 53	9-59

Part Op 90 - ***SCUFF POWDER COAT*** POWDERCOAT GLOSS BLACK AS PER QSI START TIME: 12:40 OVEN
 Descriptions: TEMP: 300 FINISH TIME: 1:10 MB 8839. BK 19-6-4.
 110 - (Pick Kit)
 120 - QC4- 100% Inspect kits for completeness)
 130 - (Identify as per dwg & Stock Location:) Identify and pack for shipping as per PPP D204-618-011GB

Location: _____ PPP Rev: _____
135 - Document Control) Photocopy bluefile & type labels per PPP D204-618-011GB CHG 002
140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D204-618-011-ZV	Helix-Access-Step™ - High Gear, Fits LH or RH	1 Ea (1 ea)	90-Rework Startup	5013498

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Rework Startup	D204-618-011	1	3	0

Part Specifications

Specifications could not be found.

Plex 5/9/19 3:25 PM dart.lacelle.linda

DART
AEROSPACE

12710 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S181525



Part: D204-618-011GB

Job No: 194903

Serial No/Batch: S181525

Revision: B/A

Inspector:

Exp Date:

Instructions: TC STC SH91-40 Issue 2, FAA STC SR005051



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

ORDER ACKNOWLEDGEMENT

CUSTOMER

Customer Code: CSOFA01

Sold To: Sof Air

1070 Kristen Drive
Medford, OR 97504
USA
Phone: 541 944 5732

Ship To: Sof Air

1070 Kristen Drive
Medford, OR 97504
USA
Phone: (541) 944-5732

glossy black

ORDER

Order No : 11905

Date: 4/18/19

Ship-To Contact: Ken Batten

Email: sofair@hotmail.com

Cust PO No: Verbal Ken 4/16

FOB: Shipping Point

Ship Via:

Freight Terms: PrePaid

Terms: Prepay

INCO Terms: Ex Works

Order Taker: Caitlin Crooks

Order Taker Phone:

Order Taker Email: ccrooks@dartaero.com

Line No	Due Date	Ship Date	Part	Description/Note	Quantity	Unit	Price	Unit	Extended Price
1	6/13/19	6/13/19	D204-618-011	Heli-Access-Step™ - High Gear, Fits LH or RH black.	1	pcs	\$3,915.00USD	pcs	\$3,915.00 USD
				Services - CUSTOM PAINT BLACK					\$565.00
				5% Discount Gold+			-5.00		\$-195.75

Sub Total \$4,284.25 USD

Grand Total \$4,284.25 USD

ORDER NOTES

FREIGHT TBA

Handwritten notes: GB, ZV, scuff, and a large arrow pointing from the freight section to the order notes.

Handwritten list of part numbers:
D207-121
123
125
127
129
131

Remit to: DART Aerospace Ltd., 1270 Aberdeen Street, Hawkesbury, Ontario K6A 1K7 Canada

Tel: 613 632 5200

Fax: 613 632 5246

accounting@dartaero.com

GST/HST 10127 2607

Note: A minimum 15% restocking fee is applicable. Custom items are non-refundable. Full warranty details are available at www.dartaerospace.com

International / US Wires:

Swift Code: CHASUS33 Bank Routing #: 021000021 Account #: 133281000

Bank Name: JPMorgan Chase Bank 201 St. Charles Ave., New Orleans, LA USA 70170

Account Name: DART Aerospace Ltd.

Notification October 2018: Our banking information has remained unchanged

Handwritten note: D207-121 015

Linda Lacelle

From: Caitlin Crooks
Sent: Monday, April 22, 2019 11:55 AM
To: Linda Lacelle
Cc: Jason Leroux; Jennifer Renwick
Subject: RE: ORDER 11905- SOF AIR

Hi Linda

Struts to be painted and Glossy black please.

Thanks
Caitlin

From: Linda Lacelle <llacelle@dartaero.com>
Sent: Thursday, April 18, 2019 2:55 PM
To: Caitlin Crooks <ccrooks@dartaero.com>
Cc: Jason Leroux <jleroux@dartaero.com>; Jennifer Renwick <jrenwick@dartaero.com>
Subject: RE: ORDER 11905- SOF AIR

Do the struts need to be painted black as well?? Also, matt black? Glossy black?

DL to
scuff
per Pst O

From: Caitlin Crooks <ccrooks@dartaero.com>
Sent: Thursday, April 18, 2019 2:34 PM
To: Linda Lacelle <llacelle@dartaero.com>; Marie Lajeunesse <mlajeunesse@dartaero.com>; Jason Leroux <jleroux@dartaero.com>; Jennifer Renwick <jrenwick@dartaero.com>; Ashley Beecraft <abeecraft@dartaero.com>
Subject: ORDER 11905- SOF AIR

Please see attached

If there are any questions, do not hesitate to ask.

Thank you,
Caitlin

DAS DART AEROSPACE		1270 ABERDEEN ST. HAWKESBURY, ON, CANADA K6A 1K7 TEL.: 1-613-632-5200 www.dartaero.com	
PATENT	N/A		
P/N	D204-618-011	CHG	CHG002
DESC.	Heli-Access-Step	STC	SH91-40
LOT	B102009	STC	SR00505NY
MODEL	Bell 204	STC	
TC APPROVAL # 09-89		MADE IN CANADA	
		D2729-4	